



DURMA

Iron Workers

Durma IW Series Ironworkers are specially designed for high volumes and with its 5 stations enables to make efficient production.

The Ironworkers including Punching Station, Flat Shearing Station, Angle Shearing Station, Notching Station and Bar Shearing Station



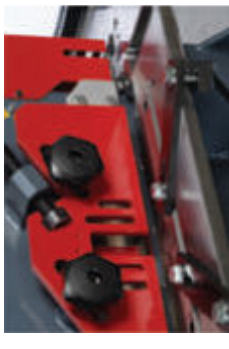
Punch Station



Bar Shearing Station



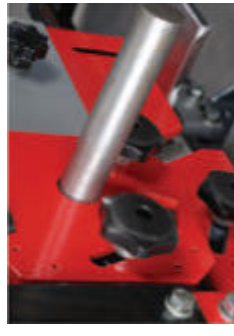
Notching Station



Flat Shearing Station



Angle Shearing Station



Bar Shearing Station

IW SERIES	IW 45	IW 55	IW 80	IW 110
Tonnage	45	55	80	110
Action	Single Operator	Dual Operator	Dual Operator	Dual Operator
Punching Capacity	Ø27 x 13 mm Ø18 x 18 mm	Ø40 x 10 mm Ø20 x 20 mm	Ø40 x 14 mm Ø24 x 24 mm	Ø40 x 20 mm Ø28 x 28 mm
Throat	160 mm	250 mm (510 opt)	300mm (510 opt)	610mm
Flat Shearing	200 x 13 mm 300 x 10 mm	200 x 20 mm 300 x 15 mm	300 x 20 mm 450 x 15 mm	400 x 20 mm 600 x 15 mm
Angle Shearing	80 x 80 x 8 mm	120 x 120 x 10 mm	130 x 130 x 13 mm	152 x 152 x 13 mm